



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-760-015
Job Sheet 169347



Part No: D412-760-015

Job Qty: 3 ea

Part Name: Cabin Floor Protectors



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/4/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	1/4/18	1/4/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	3 pcs	1/4/18	1/4/18	0.00	0.00	Packaging1-4		
120	QC	3 pcs	1/4/18	1/4/18	0.00	0.00	QC4		
125	DC	3 pcs	1/4/18	1/4/18	0.00	0.00	DC		
130	Packaging	3 pcs	1/4/18	1/4/18	0.00	0.00	Packaging3-2		
140	QC21-FG	3 Ea	1/4/18	1/4/18	0.00	0.00	QC21		

Fg040

DART
AEROSPACE
S033260



Cabin Floor Protectors

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PART NO: D412-760-015

Original Serial #: S033260

Revision:

Operation:

Change No:

Start up Operation

CHG002

01/18/18

Job No: 169347

Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3574-5 <i>5023538</i>	<i>2</i>	4	0	0
	D3574-6 <i>5023546</i>	<i>3</i>	3	0	0
	D3575-5 <i>5023363</i>	<i>3</i>	5	0	0
	D3575-6 <i>5023361</i>	<i>3</i>	5	0	0
	D3580-1 <i>5014573 KIA</i>	<i>18</i>	48 <i>112 KIA</i>	0	0
	D3628-1 <i>5025543 X/S</i>	<i>42</i>	20 <i>164007 0</i>	0	0
	D3628-3 <i>50205342</i>	<i>18</i>	244	0	0
	MS24694-S100 <i>5027975 V7</i>	<i>18</i>	112	0	0
	MS24694-S54 <i>5022574</i>	<i>42</i>	226	0	0
	NAS1149D0363J <i>5025497</i>	<i>84</i>	4,315	0	0
	NAS1149D0463J <i>5025495</i>	<i>36</i>	5,552	0	0
Part Specifications					
Specifications could not be found.					

Plex 1/11/18 10:50 AM dart.lacelle.linda

Part Number DH-12-760-015
Description CABIN FLOOR PROTECTOR

[illegible]

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW

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Revision: G

Date: 13.01.03

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3580-1 Revision: Joggle Bracket														
160	QC21-SA	S031321	169347	6 Ea	0	S025834	ST040	Bin	Stock	1/11/2018	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: D3628-1 Revision: Washer, Cupped														
140	QC21-SA	F164007-0	169347	12 Ea	0	164007	Start Up Stores/Pkg-1		Stock	10/5/2017	*			
		S033258	169347	15 Ea	0	151898	Start Up Stores/Pkg-1		Stock	1/18/2018	Issue Container			
Operation Totals:		2		27	0									
Part Totals:		2		27	0									
Part Number: D3628-3 Revision: Cupped Washer														
140	QC21-SA	S025542	169347	10 Ea	0	S022806	Start Up Stores/Pkg-1	Bin	Stock	12/20/2017	Issue Container			
Operation Totals:		1		10	0									
Part Totals:		1		10	0									
Part Number: D412-760-015 Revision: Cabin Floor Protectors														
140	QC21-FG	S033260	169347	2 Ea	0	S033260	FG040		Stock	1/18/2018	Issue Container			
		S034078	169347	1 Ea	0	S033260	FG040		On Truck	1/22/2018	*			
Operation Totals:		2		3	0									
Part Totals:		2		3	0									
Part Number: MS24694-S100 Revision: Flat Head Screw														
100	Receive Ea	S027975	169347	7 Ea	0		ST283		Stock	1/2/2018	Issue Container			
Operation Totals:		1		7	0									
Part Totals:		1		7	0									
Part Number: MS24694-S54 Revision: Screw														
100	Receive Ea	S025514	169347	8 Ea	0	PO038644	Start Up Stores/Pkg-1		Stock	12/20/2017	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Totals:		8		61	0									

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								